



ANVILCRETE TEXTURE COATING FLEXIBLE SAND FINISH 3300

DESCRIPTION

Anvil #3300 ANVILCRETE TEXTURE COATING FLEXIBLE SAND FINISH is a premium highly resilient acrylic polymer sand finish that looks and feels like traditional stucco. **ANVILCRETE** is easy to apply to exterior above grade vertical concrete/masonry surfaces using hopper guns, texture pumps or can even be roller applied in some applications. Unlimited textures can be achieved by the skilled applicator. **ANVILCRETE** provides outstanding hiding power guarding against shadowing and telegraphing from the substrate. Acrylic polymers provide a weather resistant exterior protective membrane with outstanding color consistency and durability. A mildewcide has been included in this product to make the dry film mildew resistant.

USES

Anvil #3300 ANVILCRETE TEXTURE COATING FLEXIBLE SAND FINISH can be used on properly prepared cured above grade vertical masonry, poured concrete, precast concrete, block, brick, and over properly prepared cement based siding/shingles and properly prepared vertical wood surfaces. Retaining walls, spalled masonry, silicone sealed masonry or concrete should not be coated with **ANVILCRETE**.

SURFACE PREPARATION

Surface to be coated must be clean and dry. For best results pressure clean surfaces to be coated. Remove all dirt, excess chalky residue, oils, form release agents, curing compounds, grease, mildew, efflorescence, or other surface contaminants. Slick poured or pre-cast concrete must to be roughened by acid etching or sand sweeping. Follow acid manufacturer's application and safety instructions. Thoroughly rinse treated surface with water from a pressure cleaner. Patch deep void in the masonry with a suitable patching material after proper application of the prime coat. Proper priming will help ensure

TECHNICAL DATA

RESIN: Proprietary Styrene/Acrylic co-polymer

COLOR: White

GLOSS: Flat

SOLID CONTENT: BY WEIGHT - 70.3%
BY VOLUME - 52.8%

RECOMMENDED COVERAGE:

85 square feet per gallon per coat at 18 mils wet film thickness on primed pre-cast concrete or concrete block.

VISCOSITY: 135 Krebs Units

AVERAGE WEIGHT PER GALLON: 13.4 lbs.

FLASH POINT: None

DRYING TIME @70° F. & 50% Rel. Humidity

Touch	-	2 hours
Recoat	-	12 hours
Full Cure	-	7—14 days

Do not apply when rain, cold or nightfall is imminent. Do not apply at temperature below 50° F. Drying and cure times are influenced by ambient temperature and relative humidity.

CLEANUP: Soap and Water

TINTING: May be tinted with up to 8 ounces per gallon of universal tinting colors to achieve pastel shades.

VOC/VOS: Under 250 grams per liter



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lasting durability of **ANVILCRETE**, for new or unpainted masonry surface use **ANVIL HOT STUCCO/MASONRY PRIMER # 346**. Prime brick with **ANVIL AQUASEAL WATERPROOFING SEALER #235**. Prime weathered, chalky or glossy painted masonry surfaces with **CLEAR CHALKY SURFACE CONDITIONER #230** or **ANVIL PIGMENTED CHALKY SURFACE CONDITIONER #231**. For incidental metal surfaces and vertical wood surfaces (T-1-11, OSB), prime with **ANVIL UNIVERSAL ACRYLIC PRIMER #1606**. New concrete block can be self primed with **ANVILCRETE**, utilizing the spray and back roll technique to fill the block.

APPLICATION

Apply **Anvil #3300 ANVILCRETE TEXTURE COATING FLEXIBLE SAND FINISH** after stirring thoroughly. A Graco Air assisted Texture Pump and a Graco Hand Gun using a 160-224 air cap, with a 1/2" atomization hose and a 3/4" material hose is recommended, or equivalent. Texture appearance is controlled by orifice size, pressure, film thickness and application technique. Utilizing a double pass technique produces the best uniformity. Roller application with a medium nap 3/4", synthetic cover is possible for smaller projects. A longer nap roller will produce a larger texture appearance.

LIMITATION OF LIABILITY

This product is manufactured to rigid control specifications. It is impossible to control the use and application. Therefore, the manufacturers sole liability is limited to replacing quantities of product proven to be defective. The manufacturer disclaims any liability for the cost of labor to repaint or any other use of the product.



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