

# PROFESSIONAL VENETIAN PLASTER



## 2400

AVAILABLE SIZES  
1 GALLON CANS  
5 GALLON PAILS

RESIN: acrylic emulsion

COLOR: translucent white  
tint base

GLOSS: varies by finishing  
technique

SOLIDS BY WEIGHT: 68.1%

SOLIDS BY VOLUME: 74.9%

VISCOSITY: 150,000CPS@75F

WEIGHT PER GALLON: 13.86lbs

FLASH POINT: none

RECOMMENDED COVERAGE:  
500 sq. feet per coat depending on  
the type of surface and finishing  
technique utilized

DRYING TIME@75F&50%RH:  
To touch: 1/2 to 1 hour  
To recoat: 4 hours

CLEAN-UP: soap & water

## USES, FEATURES & BENEFITS

**Anvil #2400 Professional Venetian Plaster** is a modified acrylic coating containing ground marble with translucent properties that replicates the beauty, depth and elegance of polished marble with efficient production speed for today's modern artisan contractors. Trowel applied, utilizing overlapping layers creates various shades and intensities of the same color.

**Anvil #2400 Professional Venetian Plaster** can be left un-burnished and polished with fine colored furniture wax and a mechanical buffer to replicate polished marble. Un-burnished, trowel applied **Anvil #2400 Professional Venetian Plaster** can also be highlighted and protected with **Anvil #2350 Wet Look Sealer** in moisture prone areas such as kitchens and baths, for additional protection and superior washability. Stainless Steel Towel Burnishing can also be utilized. Un-waxed or un-sealed **Anvil #2400 Professional Venetian Plaster** can be further highlighted to resemble 'old world plaster' by adding decorative highlights utilizing **Anvil #2300 Semi-Transparent Stain**. **Anvil #2400 Professional Venetian Plaster** is a Universal Colorant tintable base that can be custom tinted in over 1000 colors to meet design requirements and render a versatile, distinctive decorative architectural coating.

### SURFACE PREPARATION

Proper surface preparation will insure maximum adhesion, workability and durability. The surface must be clean and free of all wax, grease, dirt, mildew, and all other surface contaminants. Failure to remove grease, oil, soap or other contamination will interfere with adhesion of **Anvil #2400 Professional Venetian Plaster**. Scuff-sand glossy surfaces. New construction Drywall should be finished to Level 5 per ASTM C840-01. Speed production can be utilized by applying **Anvil #1815 1<sup>st</sup> Kote Drywall Primer & Equalizer** by airless sprayer.

### APPLICATION

Hand stir product thoroughly before application. Should be applied in thin multiple coats with a drywall knife, stainless steel, or plastic trowel. Cover the surface with small overlapping patches of **Anvil #2400 Professional Venetian Plaster** applied in a random yet consistent pattern. Form patches by applying material in a smear approximately half the width on the application tool. Immediately remove excess material and spread patch to double the length of the smear. Apply enough pressure to leave a paper-thin translucent film. Apply multiple layers of patches to build-up the visual depth and richness of Venetian Plaster. If desired, burnishing can be done between coats after about 4 hours of drying time or sanded smooth with 400-600 grit sandpaper between coats. **Anvil #2400 Professional Venetian Plaster** can be left in its natural flat finish appearance, highlighted with **Anvil #2300 Semi-Transparent Stain**, burnished, waxed or sealed with **Anvil #2350 Wet Look Sealer**. Coverage is approximately 400 to 500 square feet per gallon, per coat, depending on the type of surface knife techniques. Do not dilute or apply if the air/surface temperature is expected to be below 50 degrees F or above 95F. Allow 1 day (24 hours) before applying sealer.

### TINTING

Use universal colorants, not to exceed 3 oz. per gallon. From a Color Palette System, follow interior flat formulas by using the quart formula as follows: Pastel (white) base colors- quart formula plus 1 oz. White. Intermediate (medium) base colors-quart formula plus 1/2 oz. White. Deep (accent) base colors- quart formula in one gallon of **Anvil #2400 Professional Venetian Plaster**.

### CLEAN-UP

Clean immediately with warm, soapy water.

**WARNING!** If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE. ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear an NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

**WARNING!** This product contains chemicals known to the state of California to cause cancer and birth defects or other reproductive harm.

**WARNING! IRRITANT! HARMFUL IF SWALLOWED**  
**CONTAINS ETHYLENE GLYCOL WHICH CAN CAUSE SEVERE KIDNEY DAMAGE WHEN INJECTED AND HAS BEEN SHOWN TO CAUSE BIRTH DEFECTS IN LABORATORY ANIMALS. MAY CAUSE EYE, NOSE AND THROAT IRRITATION. AVOID CONTACT WITH SKIN AND EYES AND AVOID BREATHING OF VAPORS AND SPRAY MIST. WEAR EYE PROTECTION AND PROTECTIVE CLOTHING. USE ONLY WITH ADEQUATE VENTILATION.** To avoid breathing vapors and spray mist, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches or dizziness, increase fresh air. If properly used, a respirator (NIOSH approved for organic vapor with P series particulate filter) may offer additional protection; obtain professional advice before using. A dust mask does not provide protection against vapors. Avoid contact with eyes and skin. Wash thoroughly after handling. Close container after each use. **FIRST AID;** if you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention; for skin, wash thoroughly with soap and water. If swallowed, get medical attention immediately.

**CAUTION: KEEP OUT OF REACH OF CHILDREN – DO NOT TAKE INTERNALLY.**



PROFESSIONAL FORMULA  
FOR SPEED PRODUCTION

MODIFIED ACRYLIC EMULSION

TRANSLUCENT PROPERTIES

CONTAINS GROUND MARBLE

INTERIOR APPLICATIONS

ELEGANCE OF POLISHED  
MARBLE

TROWEL APPLIED

BURNISH, WAX OR SEAL



VOC: 194.8 grams/liter

Revised 01/08 Supersedes all prior publications GRO